

Polyfibron Division

W.R. Grace & Co. 55 Hayden Avenue Lexington, Mass. 02173

(617) 861-6600

November 17, 1989

Attn: CAIR Reporting Office Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street Washington, D.C. 20460

Subject: Emerson & Cuming Inc.

59 Walpole Street Canton, MA 02021

Dear CAIR Reporting Officer:

On August 30, 1989, we received notification from CASCHEM of Bayonne, New Jersey, that we purchased a prepolymer containing Toluene diisocyanate (CAS 584-84-9) during the CAIR coverage period February 8, 1987 to February 5, 1989 (Att: 1). We have therefore prepared the CAIR report to comply with the EPA reporting requirement (Att: 2).

Do not hesitate to contact me if you have any questions.

Sincerely,

Gasannom. Joyce Rosanne M. Joyce

Environmental Engineer

RMJ:mm

Attachments: (2)

cc: D.E. Kronenberg

G.W. Rowe

C.G. Wallington

P.J. Desilets

69 NOV 20 PM 3: 09

CasChem

August 30, 1989

CasChem, Inc. 40 Avenue A Bayonne, NJ 07002 (201) 858-7900

Emerson & Cuming, Inc/ W R Grace & Company 59 Walpole St Materials Unit Canton, MA 02121 Attn: Purchasing Agent

Dear CasChem Customer

As part of CasChem's continuing efforts to keep our customers informed of new regulatory developments, we are alerting you to possible reporting obligations under EPA's Comprehensive Assessment Information Rule (CAIR). This rule establishes specific reporting requirements for manufacturing importers and processors of nineteen chemicals, including Toluene Diisocyanates (TDI) and TDI containing products. If you have used TDI or TDI containing products within the past two years, you may be a "processor" under this rule and must submit a CAIR form to EPA unless you meet either of the exemptions described below:

- 1. Processors with total parent company sales of less than \$4 million.
- 2. Facilities with parent company total sales of less than \$40 million and production/importation of TDI at that site is less than 100,000 lbs.

Our records indicate that during the CAIR coverage period February 8, 1987 to February 5, 1989 you have purchased CasChem's Vorite 63 (Product No. 72026) which contains 14% TDI.

The Society of the Plastics Industry, Inc is offering valuable assistance to processors of TDI products who must file the CAIR form. Attached is information published by the SPI that may be of use to you. In addition, they have set up a "hot line" (800-331-0621) if you need further information.

If we can be of any further assistance, please call Michael Fowler of our Environmental Affairs Department at 201-858-7918 or myself.

Sincerely yours,

Ted Kroplinski Technical Manager

TK/as
Enc: SPI CAIR Bulletin



Form Approved
OMB No. 2010-0019
Approval Expires 12-31-89

⊕ EPA-OTS

90-900000022

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY Comprehensive Assessment Information Rule REPORTING FORM

2,4-Toluene diisocyanate CAS 584-84-9

When completed, send this form to:

Document Processing Center
Office of Toxic Substances, TS-790
U.S. Environmental Protection Agency
401 M Street, SW
Washington, DC 20460
Attention: CAIR Reporting Office

For Agency Use Only:

Date of Receipt:

Document
Control Number:

Docket Number:

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<u>CBI</u>	c	omple	eted	in re	sponse	e to t	the <u>F</u>	edera	al R	egis	ter	Noti	ce	of	•••	<u> </u>] 2		[2] day		8 8 year
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		(i	ii)	Trade	name	as li	sted	in t	he r	rule	•••	• • • •		^	IA					
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1.03	Does the in the ab	substance you are ove-listed <u>Federal</u>	reporting on have an "x/ Register Notice?		
CBI	•				to question 1 to question 1
1.0	under	ou manufacture, imp a trade name(s) d e the appropriate	port, or process the list different than that liste response.	ted substance and ded in the <u>Federal</u> l	distribute it Register Notic
CBI	Yes				
		the appropriate b	box below: Not Appl	cable.	
	(_1		to notify your customers e name(s) Vorite		g obligations
	(<u> </u>	You have submitte	to report for your custo ed the trade name(s) to in the <u>Federal Register</u>	EPA one day after	the effective h you are
1.0	reporting	uy a trade name progressions by the state of	oduct and are reporting your trade name supplier	because you were no , provide that trad	otified of you
CBI	Trade na		<u>VORITE 63</u> a mixture? Circle the a	ppropriate respons	e.
	Yes	•••••		•••••	• • • • • • • • • • • • •
1.0	sign the	ation The perso certification sta	n who is responsible for tement below:	the completion of	this form mus
CB1	"I hereb	y certify that, to on this form is co	the best of my knowledgemplete and accurate."	e and belief, all	information
	Craig	G. Wallington		PATURE	DATE SIGNE
	~ .	nt Manager	(G14) <u>821</u>	- 4250	

(<u></u>]	for the time period specified i are required to complete sectio now required but not previously submissions along with your Sec		ation below. Tou any information previous
	information which I have not in	best of my knowledge and belief, a cluded in this CAIR Reporting Form and is current, accurate, and compared to the Applicable.	n nas been submitted
	NAME	SIGNATURE	DATE SIGNED
	TITLE	TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION
1.08 <u>CBI</u>	certify that the following state those confidentiality claims who "My company has taken measures and it will continue to take the been, reasonably ascertainable using legitimate means (other the continue to take the con	re asserted any CBI claims in this tements truthfully and accurately and ich you have asserted. to protect the confidentiality of these measures; the information is by other persons (other than government of the discovery based on a showing coceeding) without my company's confidentiality.	the information, not, and has not rnment bodies) by of special need in
	information is not publicly ava	ailable elsewhere; and disclosure of my company's competitive position	of the information
	NAME	SIGNATURE	DATE SIGNED
	TITLE	TELEPHONE NO.	_

PART I	CORPORATE DATA
1.09	Facility Identification
<u>CBI</u>	Name $[E]M]E]R[S]O[N] = [4] = [C]V[M] = [N]G[= [N]G[$
-	C A N T O N - - - - - - - - - - - - - - - - - -
	Dun & Bradstreet Number
	EPA ID Number
	Employer ID Number
	Primary Standard Industrial Classification (SIC) Code
	Other SIC Code[_]_]_]_
	Other SIC Code
1.10	Company Headquarters Identification
<u>CBI</u>	Name $[\underline{\omega}]$ $]\underline{R}$ $]\underline{G}$ $[\underline{R}]\underline{G}$ $[\underline{C}]\underline{E}$ $]\underline{E}$ $]\underline{C}$ $[\underline{O}]$ $[\underline{D}]$ $[$
[_]	Address $[\underline{I}]\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}\underline{I}$
	[N] [] [] [] [] [] [] [] [] []
	[<u> </u>
	Dun & Bradstreet Number
	Employer ID Number
	• •
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1.11	Parent Company Identification
CBI	Name $[\underline{\omega}]$ $[\underline{R}]$ $[\underline{G}]$ $[\underline{R}]$ $[\underline{G}]$ $[\underline{G}$
[_]	Address []]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
	[<u>씨] [[[] [] [] [] [] [] [] [] [</u>
	Dun & Bradstreet Number
1.12	Technical Contact
CBI	Name $[R]0]S[A]N[N]E[]M[][J0]Y[C]E[][][][][][][][][][][][][][][][][][]$
[_]	Title $[E]N]V]IR[O]N[M]E[N]T[A]L][E]N[G]IN[E]E[R][][][][][][][][][][][][][][][][][$
	Address $[5]5]$ \underline{H} \underline{A} \underline{V} \underline{D} \underline{E} \underline{N} \underline{D} \underline{E} \underline{N} \underline{U} \underline{N} \underline
	(<u>L) E 下 「 N G 下 0 N </u>
	[<u>A]A</u>] [<u>o</u>] <u>Z]_[7]3][</u>]_]_]_ State
	Telephone Number
1.13	This reporting year is from [1]0] [8]4] to [0]4] [8]8 Mo. Year Mo. Year
÷	
	•

New York

1.14	Facility Acquired If you purchased this facility during the reporting year, provide the following information about the seller: NOT APPLICABLE
CBI	Name of Seller [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	` (_ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _
	[_]_] [_]_]_]_][_]_]_]_ State
	Employer ID Number
	Date of Sale
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number[_]_]_]-[_]_]-[_]]]]-[_]]]
1.15	Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer: NOT APPLICABLE.
CBI	Name of Buyer [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	(_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1_1
	[_]_]_ [_]_]_]_]_]_][_]_]_]_]_]_]_
	Employer ID Number
	Date of Purchase
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number
[_]	Mark (X) this box if you attach a continuation sheet.

Manufactured	1.16	For each classification listed below, state the quantity of the lis was manufactured, imported, or processed at your facility during the	ted substance that reporting year.
Manufactured O Imported O Processed (include quantity repackaged) 79.54 Of that quantity manufactured or imported, report that quantity: In storage at the beginning of the reporting year Not Applica For on-site use or processing For direct commercial distribution (including export) In storage at the end of the reporting year Of that quantity processed, report that quantity: In storage at the beginning of the reporting year O Processed as a reactant (chemical producer) O Processed as a formulation component (mixture producer) O Processed as an article component (article producer) 33.27 Repackaged (including export) 46.27	CBI	Classification	Quantity (kg/yr)
Processed (include quantity repackaged) 79.54 Of that quantity manufactured or imported, report that quantity: In storage at the beginning of the reporting year	\—.'	Manufactured	0
Of that quantity manufactured or imported, report that quantity: In storage at the beginning of the reporting year		Imported	
In storage at the beginning of the reporting year		Processed (include quantity repackaged)	79.54
For on-site use or processing For direct commercial distribution (including export) In storage at the end of the reporting year Of that quantity processed, report that quantity: In storage at the beginning of the reporting year Processed as a reactant (chemical producer) Processed as a formulation component (mixture producer) O Processed as an article component (article producer) Repackaged (including export) 46,27		Of that quantity manufactured or imported, report that quantity:	•
For direct commercial distribution (including export) In storage at the end of the reporting year Of that quantity processed, report that quantity: In storage at the beginning of the reporting year Processed as a reactant (chemical producer) O Processed as a formulation component (mixture producer) O Processed as an article component (article producer) Repackaged (including export) 46,27		In storage at the beginning of the reporting year	Not Applica
In storage at the end of the reporting year		For on-site use or processing	
Of that quantity processed, report that quantity: In storage at the beginning of the reporting year		For direct commercial distribution (including export)	
In storage at the beginning of the reporting year		In storage at the end of the reporting year	
Processed as a reactant (chemical producer) 0 Processed as a formulation component (mixture producer) 0 Processed as an article component (article producer) 33.27 Repackaged (including export) 46.27		Of that quantity processed, report that quantity:	
Processed as a formulation component (mixture producer)		In storage at the beginning of the reporting year	
Processed as an article component (article producer)		Processed as a reactant (chemical producer)	
Repackaged (including export)		Processed as a formulation component (mixture producer)	
		Processed as an article component (article producer)	33.27
In storage at the end of the reporting year		Repackaged (including export)	46,27
		In storage at the end of the reporting year	

[_] Mark (X) this box if you attach a continuation sheet.

1.17 CBI	Mixture If the listed substant or a component of a mixture, pro- chemical. (If the mixture compo- each component chemical for all	ormation for each component	
[_]			Average % Composition by Weight
	Component Name	Supplier Name	(specify precision, e.g., 45% ± 0.5%)
	Tolvene Diisocyanate, 2,4-	Caschem	۷۱۴
	Toluene Diisocyanate, 2,4- Prepolymer	Cas chem	7 86

[[]_] Mark (X) this box if you attach a continuation sheet.

2.04	State the quantity of the listed substance that your facility manufactor processed during the 3 corporate fiscal years preceding the report descending order.	ctured, impo	orted 1
CBI			
[_]	Year ending	Mo.	8] 7 Year
	Quantity manufactured	0	k
	Quantity imported	٥	_ k
	Quantity processed	115.0	k
	Year ending	. [<u>o]</u> 9] [<u>i</u> Mo.	B 6 Year
	Quantity manufactured	0	k
	Quantity imported		k
	Quantity processed	48	k
	Year ending	· [<u>o]9</u>] [8] <u>5</u> Yea
	Quantity manufactured	0	k
	Quantity imported	0	k
	Quantity processed		k
2.05 CBI	Specify the manner in which you manufactured the listed substance. appropriate process types. Not APPLICABLE,	Circle all	
[_]	Continuous process		• • •
	Semicontinuous process		• • •
	Batch process		•••

$\frac{CBI}{\cdot -}$	appropriate process ty	pes.		
[_]	Continuous process			
	Semicontinuous process			
	Batch process			
2.07 CBI	substance. (If you ar	name-plate capacity fe a batch manufacture	or manufacturing or pr r or batch processor,	rocessing the listed do not answer this
	Manufacturing capacity			kg/y
	Processing capacity .			
	-			
				auhatanaa
2.08 CBI	If you intend to incre manufactured, imported year, estimate the inc volume.	ase or decrease the q , or processed at any rease or decrease bas	time after your curre	ent corporate fiscal
	manufactured, imported year, estimate the inc	. or processed at any	time after your curre	ent corporate fiscal
<u>CBI</u>	manufactured, imported year, estimate the inc	, or processed at any rease or decrease bas Manufacturing	time after your curre ed upon the reporting Importing	ent corporate fiscal year's production Processing
<u>CBI</u>	manufactured, imported year, estimate the inc volume.	, or processed at any rease or decrease bas Manufacturing Quantity (kg)	time after your curre ed upon the reporting Importing Quantity (kg)	ent corporate fiscal year's production Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)
<u>CBI</u>	manufactured, imported year, estimate the inc volume. Amount of increase	, or processed at any rease or decrease bas Manufacturing Quantity (kg) NA	Importing Quantity (kg)	Processing Quantity (kg)

2.09	listed substance substance durin	argest volume manufacturing or procese, specify the number of days you mang the reporting year. Also specify to type was operated. (If only one or	nufactured (the average	or processed number of h	ours per
<u>CBI</u>	·.			Days/Year	Average Hours/Day
	Process Type #1	(The process type involving the larg quantity of the listed substance.)	gest		
		Manufactured		<u> </u>	NA
		Processed		29	19
	Process Type #2	(The process type involving the 2nd quantity of the listed substance.)	largest		
		Manufactured		<u>NA</u>	NA
		Processed		13	
	Process Type #3	(The process type involving the 3rd quantity of the listed substance.)	largest		
		Manufactured		NA	NA
		Processed	, 	NA	<u>NA</u>
2.10 <u>CBI</u> [_]	State the maxim substance that chemical. Maximum daily i Average monthly	A was and for six manyly	ing year in	the form of	a bulk
<u> </u>	Mark (X) this b	ox if you attach a continuation sheet			<u>.</u>

urce of By- oducts, Co-
oducts, or mpurities
•

		nd an example.)	
a. Product Types ¹	b. % of Quantity Manufactured, Imported, or Processed	c. % of Quantity Used Captively On-Site	d. Type of End-Users ²
X -	100	100	CS
X	160	100	CS
	100	/60	CS
 Use the following code A = Solvent B = Synthetic reactant		L = Moldable/Castabl M = Plasticizer	e/Rubber and additive
C = Catalyst/Initiator Sensitizer D = Inhibitor/Stabiliz Antioxidant E = Analytical reagent F = Chelator/Coagulant G = Cleanser/Detergent H = Lubricant/Friction agent I = Surfactant/Emulsif J = Flame retardant K = Coating/Binder/Add	er/Scavenger/ //Sequestrant //Degreaser a modifier/Antiwear	O = Photographic/Rep and additives P = Electrodepositio Q = Fuel and fuel ad R = Explosive chemic S = Fragrance/Flavor T = Pollution contro U = Functional fluid V = Metal alloy and W = Rheological modi	rographic chemical n/Plating chemicals ditives als and additives chemicals l chemicals s and additives additives additives fier
² Use the following code I = Industrial	es to designate the CS = Cons		
	•	r (specify)	

2.13 <u>CBI</u>	Expected Product Types - import, or process using corporate fiscal year. import, or process for e substance used during th used captively on-site a types of end-users for e explanation and an examp	the listed substants For each use, spece ach use as a percent e reporting year. s a percentage of ach product type.	nce at any time after ify the quantity you ntage of the total vo Also list the quanti the value listed unde	your current expect to manufacture lume of listed ty of listed substance r column b., and the
	a.	b.	c.	d.
	Product Types ¹	% of Quantity Manufactured, Imported, or Processed	% of Quantity Used Captively On-Site	Type of End-Users ²
	x	100	100	CS
	A = Solvent B = Synthetic reactant C = Catalyst/Initiator/ Sensitizer D = Inhibitor/Stabilizer Antioxidant E = Analytical reagent F = Chelator/Coagulant/ G = Cleanser/Detergent/ H = Lubricant/Friction agent I = Surfactant/Emulsifi J = Flame retardant K = Coating/Binder/Adde	'Accelerator/ er/Scavenger/ 'Sequestrant 'Degreaser modifier/Antiwear ier	L = Moldable/Castabl M = Plasticizer N = Dye/Pigment/Colo O = Photographic/Rep and additives P = Electrodepositio Q = Fuel and fuel ad R = Explosive chemic S = Fragrance/Flavor T = Pollution contro U = Functional fluid V = Metal alloy and W = Rheological modi X = Other (specify)	n/Plating chemicals ditives als and additives chemicals l chemicals s and additives additives fier
	I = Industrial	CS = Cons		
	CM = Commercial		r (specify)	
	Mark (X) this box if you			

a.	b.	M IN THE PRODUCT.	d.
: Product`Type ¹	Final Product's Physical Form ²	Average % Composition of Listed Substance in Final Product	Type of End-Users
x	<u> </u>	<u>~14</u>	CS
			•
1 Use the following	codes to designate pro	oduct types:	
A = Solvent B = Synthetic reac	tant	L = Moldable/Castable M = Plasticizer N = Dye/Pigment/Color	
C = Catalyst/Initi Sensitizer D = Inhibitor/Stab		0 = Photographic/Repr and additives P = Electrodeposition	ographic chemi
Antioxidant E = Analytical rea F = Chelator/Coagu	lant/Sequestrant	Q = Fuel and fuel add R = Explosive chemica S = Fragrance/Flavor	litives als and additiv
agent	tion modifier/Antiwear	<pre>T = Pollution control U = Functional fluids</pre>	l chemicals s and additives
<pre>I = Surfactant/Emu J = Flame retardan K = Coating/Binder</pre>	t	<pre>V = Metal alloy and a W = Rheological modis es X = Other (specify)</pre>	fier
	codes to designate the	e final product's physic	
A = Gas B = Liquid C = Aqueous soluti	F3 = Gra on F4 = Otl	her solid	
D = Paste E = Slurry F1 = Powder	G = Ge H = Ot	her (specify)	
³ Use the following	codes to designate the	e type of end-users:	
<pre>I = Industrial CM = Commercial</pre>	CS = Cor H = Oti	nsumer her (specify)	

2.15 CBI	Circle liste	e all applicable modes of transportation used to deliver b d substance to off-site customers.	ulk shipments	of the
(_)	Truck			(1
	Railc	ar	• • • • • • • • • • • • •	2
	Barge	, Vessel		3
	Pipel	ine		
	Plane		• • • • • • • • • • • • •	
	Other	(specify)		(
2.16 CBI	or pr	mer Use Estimate the quantity of the listed substance use epared by your customers during the reporting year for used use listed (i-iv).	used by your co under each ca	ustomers ategory
[_]	Categ	ory of End Use		
	i.	Industrial Products		
		Chemical or mixture	NA	kg/y
		Article	NA	kg/y
	ii.	Article Commercial Products	NA	kg/y
	ii.			-
	ii.	Commercial Products	NA	kg/y
	ii. iii.	Commercial Products Chemical or mixture	NA	kg/y
		Commercial Products Chemical or mixture	NA NA	kg/y kg/y
		Commercial Products Chemical or mixture	NA NA 46,24	kg/y kg/y kg/y
		Commercial Products Chemical or mixture	NA NA 46,24	kg/y kg/y kg/y
	iii.	Commercial Products Chemical or mixture Article Consumer Products Chemical or mixture Article Other	NA NA 46,27 33.27	kg/y kg/y kg/y kg/y
	iii.	Commercial Products Chemical or mixture Article Consumer Products Chemical or mixture Article Other Distribution (excluding export)	NA NA 46,27 33.27	kg/y kg/y kg/y kg/y kg/y
	iii.	Commercial Products Chemical or mixture Article Consumer Products Chemical or mixture Article Other Distribution (excluding export) Export	NA 46,27 46,27 33.27 NA	kg/y kg/y kg/y kg/y kg/y kg/y
	iii.	Commercial Products Chemical or mixture Article Consumer Products Chemical or mixture Article Other Distribution (excluding export)	NA 46,27 46,27 33.27 NA	kg/yi kg/yi kg/yi

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

3.01 CBI	Specify the quantity purchased and the average price paid for the listed substance for each major source of supply listed. Product trades are treated as purchases. The average price is the market value of the product that was traded for the listed substance.						
[_]	Source of Supply	Quantity (kg)	Average Price (\$/kg)				
	The listed substance was manufactured on-site.	NA	NA .				
	The listed substance was transferred from a different company site.	NA	NA				
	The listed substance was purchased directly from a manufacturer or importer.	NA	N4				
	The listed substance was purchased from a distributor or repackager.	146.3	# 1.00/Kg				
	The listed substance was purchased from a mixture producer.	NA	NA				
3.02 CBI [_]	Circle all applicable modes of transportation used to your facility. Truck Railcar Barge, Vessel Pipeline Other (specify)						

3.03 CBI	a.	Circle all applicable containers used to transport the listed substance to you facility.	ur
[_]		Bags	1
		Boxes	
		Free standing tank cylinders	3
		Tank rail cars	
		Hopper cars	5
		Tank trucks	6
		Hopper trucks	7
		Drums	
		Pipeline	9
		Other (specify)	
	ь.	If the listed substance is transported in pressurized tank cylinders, tank raicars, or tank trucks, state the pressure of the tanks.	
		Tank cylinders	mmHg
			mmHg mmHg
		Tank rail cars	Ū
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg
		Tank rail cars	mmHg

4 If you obtain the li of the mixture, the average percent comp amount of mixture pr	imate of the		
.] Trade Name	Supplier or Manufacturer	Average % Composition by Weight (specify ± % precision)	Amount Processed (kg/yr)
VORITE 63	Caschem, Inc.	14	1024.

.05 <u>31</u>	reporting year in the for	e listed substance used as a raw material during the rm of a class I chemical, class II chemical, or polymer, and by weight, of the listed substance.				
1	•	Quantity Used (kg/yr)	<pre>% Composition by Weight of Listed Sub- stance in Raw Material (specify ± % precision</pre>			
	Class I chemical	79.54	214			
	Class II chemical					
	Class II Chemical					
	Polymer					

	SEC	TION 4 PHYSICAL/CHEMIC	AL PROPERTIES				
Gener	al Instructions:						
If you	u are reporting on a mix t are inappropriate to m	cture as defined in the nixtures by stating "NA	glossary, reply to question and the mixture."	uestions in Section			
notic	uestions 4.06-4.15, if y e that addresses the inf mile in lieu of answerin	formation requested, you	i may submit a copy o	bel, MSDS, or other r reasonable			
PART	A PHYSICAL/CHEMICAL DAT	TA SUMMARY					
4.01 CBI	Specify the percent purity for the three major technical grade(s) of the listed substance as it is manufactured, imported, or processed. Measure the purity of the substance in the final product form for manufacturing activities, at the time you import the substance, or at the point you begin to process the substance.						
[_]		Manufacture	Import	Process			
	Technical grade #1	NA 2 purity	NA % purity	~ 100 % purity			
	Technical grade #2	NA_% purity	NA % purity	NA % purity			
	Technical grade #3	NA % purity	NA % purity	NA_% purity			
	¹ Major = Greatest quan	tity of listed substanc	e manufactured, impor	ted or processed.			
4.02	Submit your most recently updated Material Safety Data Sheet (MSDS) for the listed substance, and for every formulation containing the listed substance. If you possess an MSDS that you developed and an MSDS developed by a different source, submit your version. Indicate whether at least one MSDS has been submitted by circling the appropriate response.						
-	No			2			
		SDS was developed by yo					
	Your company		• • • • • • • • • • • • • • • • • • • •	ا			

[_] Mark (X) this box if you attach a continuation sheet.

4.03	Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.
	Yes 1
	No 2

4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

Gas
5
5
5
5
5
5

^[] Mark (X) this box if you attach a continuation sheet.

CBI	following activities, indicate for each applicable physical state the size and percentage distribution of the listed substance by activity. Do not include particles >10 microns in diameter. Measure the physical state and particle size importing and processing activities at the time you import or begin to process listed substance. Measure the physical state and particle sizes for manufacture storage, disposal and transport activities using the final state of the productions.							
[_]		pplicable						
	Physical State		Manufacture	Import	Process	Store	<u>Dispose</u>	Transport
	Dust	<1 micron						
		1 to <5 microns						******
		5 to <10 microns			-			
	Powder	<1 micron						
		1 to <5 microns						
		5 to <10 microns						
	Fiber	<1 micron						
		1 to <5 microns						
		5 to <10 microns						
	Aerosol	<1 micron						
		1 to <5 microns						
		5 to <10 microns						
ĭ.								
						<u> </u>		

	<u> 1</u>	Product 1	Types Co	ntainin	g the L	isted S	ubst				
	Extinguishing Media	_1_	2	3	4	5	6				
	Water										
	Foam										
	CO ₂										
	Dry chemical (e.g., sodium bicarbonate)	 									
	Halogenated hydrocarbon (e.g., carbon tetrachloride, methyl bromide)										
	Other (specify)										
	Indicate if hazard information/MSDS has been submitted in lieu of response by circling the appropriate response. Yes										
					•••••						
	Yes										
	Yes		olumn (l-6) in							
	Yes No 1 Identify the product types listed under		olumn (l-6) in	the fol						
	Yes No 1 Identify the product types listed under Product Type No.		olumn (l-6) in	the fol						
	Yes No 1 Identify the product types listed under Product Type No. 1		olumn (l-6) in	the fol						
	Yes No Identify the product types listed under Product Type No. 1		olumn (l-6) in	the fol						
	Yes No Identify the product types listed under Product Type No. 1 2 3		olumn (l-6) in	the fol						
	Yes No Identify the product types listed under Product Type No. 1 2 3 4		olumn (l-6) in	the fol						
-	Yes No Identify the product types listed under Product Type No. 1 2 3 4 5		olumn (l-6) in	the fol						
	Yes No Identify the product types listed under Product Type No. 1 2 3 4 5		olumn (l-6) in	the fol						

Material Safety Data Sheet

Emergency Phone 201-858-7964 CHEMTREC 800-424-9300

Section I: Identification

CasChem, Inc.

Trade Name: Vorite 63

40 Avenue A Bayonne, N.J. 07002

Product Code: 72026

Product Class: Prepolymer

Chemical Abstract Number: 70955-23-6

HMIS/NFPA Hazard Identification System:

Health: 3

Reactivity: 1

Flammability: 1

Protective Code: G

Threshold Limit Value (TLV):

See section II.

Type <cr> to continue

Section II: Hazardous Ingredients

Ingredient Name	Chemical Abstracts Number	Percent By Wght.	TLV (OSHA	A/ACGIH) Mg/M	Vapor Pre mmHg
Toluene Diisocyanate (TDI) On NTP list and IARC Monograph	584-84-9	< 14	0.005 0.02	0.04 TWA .15 STEL	88'AGCIH

Type <cr> to continue

Section III: Physical Data

Boiling Range: N/A

Vapor Density: Heavier than air Evaporation Rate: Slower than ether

% Volatile by Volume: Nil Density (lb/gal): 9.2

Appearance:

Section IV: Fire and Explosion Hazard Data

Extinguishing Media: foam, carbon dioxide, dry chemical, halon 1211. Special Fire Fighting Procedures/Unusual Fire or Explosion Hazards: Full fire fighter protective clothing which leaves no skin surfaces exposed and self-contained breathing apparatus are to be used. Highly toxic vapors may be generated by thermal decomposition or combustion. Isocyanates, when reacted with water generate carbon dioxide gas. Hot isocyanate may react vigorously with water. When heated, sealed containers may rupture violently.

Section V: Reactivity Data

Stability: stable

Conditions to avoid: avoid contact with oxidizing agents, water, amines and alcohols.

Hazardous Decomposition Products: products of incomplete combustion can include CO, CO2, HCN, NOx and TDI vapors (see section VI)
Polymerization: may occur if in contact with water or other materials that react with isocyanates.

Type <cr> to continue

Effects of over exposure:

Acute

Inhalation of the vapors may cause severe irritation of the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose sore throat, coughing, chest discomfort, shortness of breath and reduced 'ing function (breathing obstruction). Isocyanates can cause skin irtation, redding, rash, or blistering. Liquid aerosols or vapors are severely irritating to the eyes and can cause pain, tearing, reddening, and swelling. If ingested, may result in irritation and corrosive action in the mouth, stomach tissues, and digestive tract.

Chronic:

Inhalation: As a result of repeated overexposures or single large dose, certain individuals may develop isocyanate sensitivization which will cause them to react to a later exposure at levels below the TLV. Symptoms which include chest tightening, wheezing, cough or asthmatic attack could be immediate or delayed up to several hours after exposure. Profype <cr> to continue

cion and could be brought on by contact with very small amounts or as a result of exposure to vapor. Prolonged eye contact with the vapor can result in conjunctivitis.

once a person is diagnosed as sensitized to TDI no furthur exposure can be permitted. Persons with asthmatic-type conditions, chronic bronchicis, other chronic respiratory diseases, recurrent skin eczema or sensitization should be excluded from working with this material.

Carcinogenicity: No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

Note: Toluene Diisocyanate (TDI) has been listed in the NTP Fourth Annual Report on Carcinogens. TDI has been designated as a substance that may "reasonably be anticipated to be carcinogenic" as determined by feeding studies on rodents fed with high oral doses. Furthermore, the International Agency for Research on Cancer (IARC) has used this NTP study to conclude that "there is inadequate evidence for the

Toxicology Data: TDI

Acute:

oral, LD50..... 5800 mg/kg (Rats) Dermal, LD50..... > 10 g/kg (Rabbits)

Inhalation, LC50...: 12.7 to 66 ppm for 1-4 hour (Rat)

Eye effects....: strongly irritating (rabbits) OECD Guidlines Skin effects....: Corrosive to skin (rabbits) OECD guidelines. Sensitization....: Skin sensitizer in guinea pigs.

Chronic...... Rats and mice exposed to 0.05 to 0.15 ppm TDI for two years resulted in irritation of the mucous membranes of the respiratory tract (International Isocyanate Institute). In lifetime inhalation studies conducted by Hazelton Labs for the International Isocyanate Institute, TDI did not demonstrate carcinogenic (cancer causing) activity in rats or mice.

Emergency and First Aid Procedures:

Eyes - flush thoroughly with water for 15 minutes. Get medical

Skin - wash thoroughly with soap and water. Remove contaminated clothing and wash before reuse. Destroy contaminated shoes. If Type <cr> to continue

Ingestion - Do not induce vomiting. Get immediate medical attention. Inhalation - remove to fresh air. Give oxygen if needed. If not breathing, give mouth to mouth resuscitation. Call a physician.

Section VII: Spill or Leak Procedures

Steps to be taken in case material is released or spilled: Contain the spill. Personnel who will be engaged in cleaning up the spill are to be provided with proper respiratory, skin and eye protection. Spills should be covered with vermiculite, sawdust, or other absorbant. Absorbed material should be placed in open containers and treated with water for 24 hours before disposal. Spill area can be washed with 1-2% detergent in a 3-8% Ammonium Hydroxide solution in water. Let stand on affected area for 10 minutes.

Waste Disposal Method: dispose in accordance with State, Local and Federal regulations.

Section VIII: Special Protection Information Type <cr> to continue

Respiratory Protection: a NIOSH/MSHA approved organic vapor respirator or self-contained breathing apparatus should be provided during excess or unknown exposures.

Ventilation: work area is to be provided with proper exhaust ventilation to maintain airborne concentrations below TLV.

Protective Gloves: chemical resistant gloves should be worn.

Eye Protection; safety goggles should be worn.

Other Protective Equipment: Water source should be available to wash skin or rinse eyes in case of inadvertant contamination.

Ction IX: Special Precautions

Precautions to be taken in handling and storing. Store in closed containers. Protect from contamination with foreign materials and moisture. Blanket partially used contents with nitrogen.

CECTION	5	ENVIRONMENTAL	FATE
SPALI UN		L'IN A T L'OUALLE IN TWE	LUIL

01	Indicate the rate constants for the following transformation processes.							
	a.	Photolysis:						
		Absorption spectrum coefficient (peak)						
		Reaction quantum yield, 6						
		Direct photolysis rate constant, k _p , at	1/hr	1	atitud			
	ъ.	Oxidation constants at 25°C:						
		For 10 ₂ (singlet oxygen), k _{ox}			_ ^{1/M} '			
		For RO ₂ (peroxy radical), k _{ox}			_ 1/3			
	c.	Five-day biochemical oxygen demand, BOD ₅			_ mg/l			
	d.	Biotransformation rate constant:						
		For bacterial transformation in water, $k_b \dots$			_ 1/hr			
		Specify culture			_			
	e.	Hydrolysis rate constants:						
		For base-promoted process, $k_{\rm B}$			_ ^{1/M}			
		For acid-promoted process, k,			_ ^{1/M}			
		For neutral process, k _N			1			
	f.	Chemical reduction rate (specify conditions)						
					_			
	g.	Other (such as spontaneous degradation)			_			
					_			

SECTION 7 MANUFACTURING AND PROCESSING INFORMATION

General Instructions:

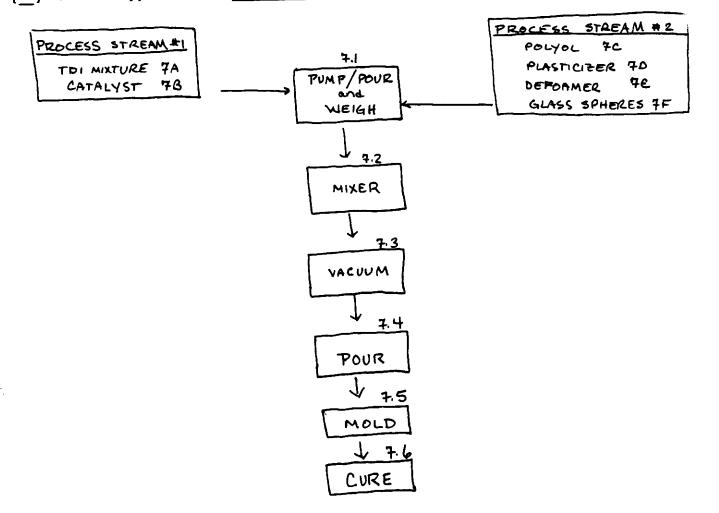
For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

7.01 In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.

CBI

Process type BLOCK FLOAT PROCESS

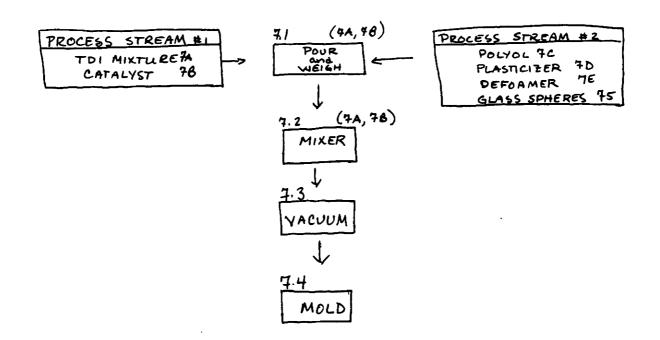


[] Mark (X) this box if you attach a continuation sheet.

7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

Process type BLOCK FLOAT PROCESS



[] Mark (X) this box if you attach a continuation sheet.

<u>CBI</u>	process type							
[_]	Process type FLOATATION BLOCK							
	Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition			
	7.1	CONTAINERS/SCALES	ROOM TEMP (22°)	760	PAPER			
	4. 2	MIXER		760	METAL			
	4.3	VACUUM TANK	22	29	NETAL			
	4.4	MOLD		760	METAL			

[_]	Process type	FLOATATION BLOCK	ζ	
	Process Stream ID	Process Stream		Stream
	Code	Description	Physical State	Flow (kg/yr)
	7 A	TOI MIXTURE	<u> </u>	33,27
	73	CATALYST	<u> </u>	8.60
	76	POLYOL	<u> </u>	426.68
	<u> </u>	PLASTICIZER	<u> </u>	360,82
	<u> 76</u>	DEFOA MER	<u> </u>	6.24
)	<u> 7</u> F	GLASS SPHERES	50	157.50
		ing codes to designate the physensible at ambient temperature		ocess stream:

BI	If a proces this questi	e each process stream ider s block flow diagram is pr on and complete it separat s for further explanation	covided for montely for each	re than one proces process type. (Re	s type, photo
<u></u> 1	Process typ	E FLOATATION	BLOCK		
	a.	b.	c.	d.	e.
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (Z)or ppm)	Other Expected Compounds	Estimated Concentration
	7A	2,4- +01	<14	NONE	NA
		PREPOLYMER	786		
	78	DIBUTYTIN DILAURATE	795	UNKNOWN	45
	<u> </u>	CASTOR OIL	100	NONE	NA
. 06	continued b	elov			
	45	DIOCTYL PHTHALATE	100	NONE	NA
	76	ACRYLATE POLYMER	40	TOLUENE	2-5
		PETROLEUM SOLVENT	60	2-ETHYLHEXYL ACRYLATE	2-3
	75	GLASS SPHERES AMORPHOUS SILICA	100	NONE	NA

7.06 (continued) Not applicable

¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
1		
2		
3		
4		
5		

A = Analytical result

E = Engineering judgement/calculation

V = Volume

W = Weight

							 	
[_]	Mark (X)	this	box if you	attach a	continuation	sheet.		

²Use the following codes to designate how the concentration was determined:

³Use the following codes to designate how the concentration was measured:

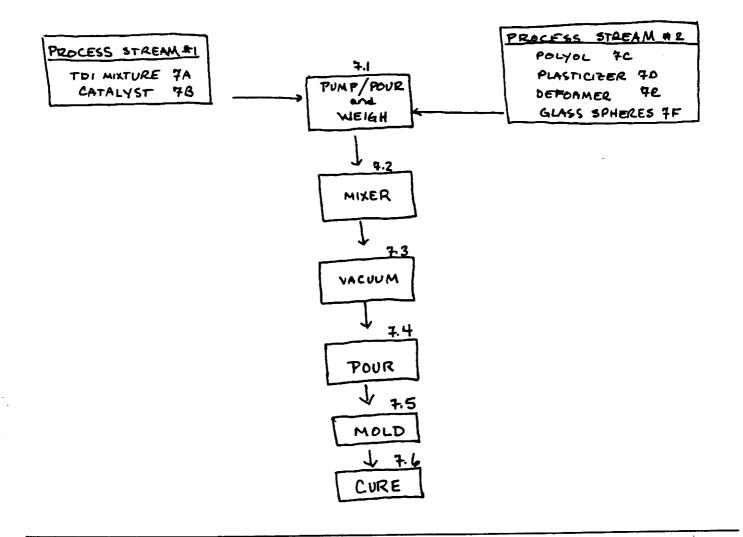
PART A RESIDUAL TREATMENT PROCESS DESCRIPTION This section does not apply to the floatation block process (pages 50 - 58)

8.01 In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01.

CBI

[] Process type BLOCK FLOAT PROCESS

The floatation blocks are processed based on customer request only. Only the required amount of the respective process streams are weighted for block production. No waste streams or residuals are generated with the exception of empty containers.



[] Mark (X) this box if you attach a continuation sheet.

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

1 s =

9.01	Mark (X) the appropriate column to indicate whether your company maintains records on
	the following data elements for hourly and salaried workers. Specify for each data
	element the year in which you began maintaining records and the number of years the
CBI	records for that data element are maintained. (Refer to the instructions for further
	explanation and an example.)
[_]	n

		intained for		Number of
Data Flament	Hourly Workers	Salaried Workers	Data Collection Began	Years Records Are Maintained
Data Element	WOIRELS	WOLKELS		
Date of hire	X	<u> </u>	1978	
Age at hire	X		1978	
Work history of individual				
before employment at your facility	y	Х	1978	7
ractifity				
Sex	X	<u> </u>	1978	
Race	<u> X</u>	<u> </u>	1978	
Job titles	X	X	<u> </u>	11
Start date for each job title	NA	NA	NA NA	NA
End date for each job title	NA	NA	NA	NA
Work area industrial hygiene monitoring data	<u> </u>	X	1978	
Personal employee monitoring data		<u> </u>	1978	11
Employee medical history	NA	NA	NA	NA
Employee smoking history	NA_	NA	NA	NA
Accident history		X	1978	
Retirement date	<u> </u>	X	1978	
Termination date	<u> </u>		1978)]
Vital status of retirees	<u> </u>	<u> </u>	1978	
Cause of death data		<u> </u>	1978	11

	Mark	(X)	this	pox	if	you	attach	а	continuation	sheet.
--	------	-----	------	-----	----	-----	--------	---	--------------	--------

9.02 In accordance with the instructions, complete the following table for each activity in which you engage.

CBI

[_]

а.	b.	c.	đ.	е.
Activity	Process Category	Yearly Quantity (kg)	Total Workers	Total Worker-Hours
Manufacture of the	Enclosed	NA	NA	<u>NA</u>
listed substance	Controlled Release	NA_	NA_	NA
	0pen	NA	NA_	NA
On-site use as	Enclosed	NA	NA	NA
reactant	Controlled Release	NA	<u> </u>	NA
	0pen	<u>33</u> ,24	3	1653
On-site use as	Enclosed	NA	NA	NA
nonreactant	Controlled Release	NA	NA	N4
	0pen	NA	NA	NA
On-site preparation	Enclosed	NA	NA_	NA
of products	Controlled Release	NA	NA	NA
	0pen	46.27		39

DB 39 a9 days x 19 hrs x 3 men = 1653

12 days & 1 day × 3 × 1 hour

39 hours

^[] Mark (X) this box if you attach a continuation sheet.

03 Provide a descripti encompasses workers listed substance.	ve job title for each l who may potentially co	abor category at your facility that one in contact with or be exposed to the
<u>I</u>		
_1		
Labor Category		Descriptive Job Title
A	PRODUCTION	SUPER VISOR
В	PRODUCTION	TECHNICIAN .
С		
D		
E		
F		
G		
H		
I		
J		

9.04 In accordance with the instructions, provide your process block flow diagram(s) and indicate associated work areas.

CBI

FLOATATION BLOCK

Process type_

[] Process type BLOCK FLOAT PROCESS PROCESS STREAM # 2 PROCESS STREAM #1 70 POLYOL 7.1 TOI MIXTURE 7A PLASTICIZER 40 PUMP/POUR CATALYST 4E DEFORMER GLASS SPHERES 7F WEIGH 4.2 MIXER 7.3 VACUUM 7.4 POUR 7.5 MOLD 7.6 CURE

[] Mark (X) this box if you attach a continuation sheet.

9.05 CBI	may potentially come	work area(s) shown in question 9.04 that encompass workers who in contact with or be exposed to the listed substance. Add an shown in the process block flow diagram in question 7.01 or question and complete it separately for each process type.
	_	
[_]	Process type ·····	FLOATATION BLOCK
	Work Area ID	Description of Work Areas and Worker Activities
	1	BLOCK ROOM, WORKERS WEIGH, MIX, AND CURE BLOCKS.
	2	
	3	
	4	
	5	
	6	
	7	
	8	
	9	
	10	
	-	
•		

06	each labor category at your facility that encompasses workers who may potentiate come in contact with or be exposed to the listed substance. Photocopy this quantum compasses workers who may potentiate come in contact with or be exposed to the listed substance.							
I	and complete	e it separately	for each proc	ess ty	pe and work ar	ea.		
_]	Process type	FLC	DATATION B	LOCK				
	Work area		• • • • • • • • • • • • • • • • • • • •		<u>1</u>			
	Labor Category	Number of Workers Exposed	Mode of Exposu (e.g., dir skin conta	ect	Physical State of Listed Substance	Average Length of Exposure Per Day	Number of Days per Year Exposed	
	A,B	3	skin con	tact	04		4	
	A,B	3	inhalat	167	OL	E	4	
· - -	¹ Use the fo the point	llowing codes to codes to codes to codes.	o designate th				ibstance a	
		(condensible at erature and pre		SY AL	<pre>= Sludge or si = Aqueous liqu</pre>	lurry iid		
	GU = Gas	(uncondensible erature and pre	at ambient	OL	= Organic liqu = Immiscible	ıid		
	incl SO = Soli	udes fumes, var	oors, etc.)	15	(specify phase)	ises, e.g.,		
	² Use the fo	llowing codes t	o designate a	/erage	length of expo	sure per day:		
		utes or less or than 15 minut	ree but not	D =	Greater than exceeding 4 l	2 hours, but	not	
	exceed C = Greate	ing 1 hour r than one hour ling 2 hours			Greater than exceeding 8 Greater than	4 hours, but nours	not	

Ī	area. NA	4. TWAs have not been mea	wared,
_]	Process type	. FLOATATION BLOCK	
	Work area		
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure L (ppm, mg/m³, other-speci

9.08 CBI	If you monitor worke				, , , , , , , , , , , , , , , , , , , ,		-
<u></u> [·	TO THOUGH	ed in the	our opposit			
· ·	Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples ¹	Analyzed In-House (Y/N)	Number of Years Record Maintained
	Personal breathing zone						
	General work area (air)						
	Wipe samples						
	Adhesive patches						
	Blood samples						
	Urine samples						
	Respiratory samples						
	Allergy tests						
	Other (specify)						
	Other (specify)						
	Other (specify)						
	¹ Use the following of	codes to d	lesignate vh	o takes the	monitoring	g samples:	
	A = Plant industria B = Insurance carr: C = OSHA consultan D = Other (specify)	ler t					

[_]	Sample Type Sampling and Analytical Methodology Not applicable
	Not applicate
.10 BI	If you conduct personal and/or ambient air monitoring for the listed substance, specify the following information for each equipment type used.
<u>,61</u>	Equipment Type Detection Limit Manufacturer Time (hr) Model Nur
	Use the following codes to designate personal air monitoring equipment types: A = Passive dosimeter
	B = Detector tube C = Charcoal filtration tube with pump D = Other (specify)
	Use the following codes to designate ambient air monitoring equipment types: E = Stationary monitors located within work area F = Stationary monitors located within facility G = Stationary monitors located at plant boundary H = Mobile monitoring equipment (specify) I = Other (specify)
	² Use the following codes to designate detection limit units: A = ppm B = Fibers/cubic centimeter (f/cc) C = Micrograms/cubic meter (μ/m³)

<u>BI</u>	Test Description	Frequency (weekly, monthly, yearly, etc.)
<u>_</u> 1		(400.00)
	Not applicable Medical monitoring not conducted for TDI.	
	THE THE STATE OF T	
	-	

to the listed substance. P process type and work area.	o.cocopy miss	,		
Process type				
Work area				_
Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	<u>N</u>			
General dilution	<u>N</u>			
Other (specify)				
Make-Up Air	<u> </u>	1988	<u> </u>	<u> </u>
Vessel emission controls	N	-		
Mechanical loading or packaging equipment	N			
Other (specify)				

[_]	Mark (X)	this	box	if	you	attach	a	continuation	she	et.	

the percentage reduc complete it separate	tion in exposure that resulted. ly for each process type and work NA. NO MODIFICATIONS A	carea.
? Process type	FLOATATION BLOCK	
	or Process Modification	Reduction in Work Exposure Per Year
	•	

0.14 CBI	in each work area in substance. Photocopy and work area,	protective and safety equiorder to reduce or eliminate this question and complete	e their expos	ale to the figred
[_]	Process type	FLOATATION BI	LOCK	
	Work area			1
			Wear or Use	
		Equipment Types	<u>(Y/N)</u>	
		Respirators	<u>N</u>	
		Safety goggles/glasses	<u> </u>	
		Face shields	<u>N</u>	
		Coveralls	<u> </u>	
		Bib aprons	N	
		Chemical-resistant gloves	<u> </u>	
		Other (specify)		

[_] Mark (X) this box if you attach a continuation sheet.

. 15	process type respirators tested, and	use respirators when e, the work areas whe used, the average us the type and frequen separately for each	re the respirat age, whether or cy of the fit t process type.	ors are us not the reests. Pho	ed, the type espirators w tocopy this	or ere fit question and
BI		NA:	Sections 9.1	15-9.17	DO NOT AF	PLY,
_ _ ₁	Process type					
 '	Work Area	Respirator Type	Average Usage	Fit Tested (Y/N)	Type of Fit Test	Frequency of Fit Tests (per year
	QL = Quali QT = Quant		ignate the type	or iit (6:	5 (

test on the clothing or equipment for t	
Clothing and Equipment	Permeation Tests Conducted (Y/N)
Coveralls	N
Bib apron	N
Gloves	N
Other (specify)	

		-			
.19	eliminate worker exposure authorized workers, mark a monitoring practices. Prov	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	<pre>, restrict en re worker det etc.). Phot</pre>	trance only to ection and ocopy this
BI	question and complete it s	eparately for ea	ch process ty	pe and work a	rea.
_1	Process type For	LOATATION BLOC	K		
	Work area				
	RIGHT- TO- KNOW TR	AINING PRUG	RAM		
				*	
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance.	Photocopy thi	isk used to cl is question an	ean up routine nd complete it
9.20	leaks or spills of the lis	sted substance. ss type and work	area.	isk used to cl	ean up routine d complete it
9.20	leaks or spills of the lis separately for each proces	sted substance. is type and work LOATATION BL	area.	isk used to cl is question an	ean up routine
9.20	leaks or spills of the lis separately for each proces Process type	sted substance. is type and work LOATATION BL	area.	sk used to clus question and last question and l	More Than 4
20	leaks or spills of the lis separately for each process Process type From the lis separately for each process. Work area	Less Than	Photocopy this area.	\ 3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each process Process type From the lis separately for each process. Work area	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each process Process type From Work area	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each process Process type From Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each process Process type From Work area	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each process Process type From Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
20	leaks or spills of the lis separately for each process Process type From Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
20	leaks or spills of the lis separately for each process Process type From Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4
.20	leaks or spills of the lis separately for each process Process type From Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	Photocopy thi area. OCK 1-2 Times Per Day	\ 3-4 Times	More Than 4

9.21	Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?
	Routine exposure
	Yes
(No
	Emergency exposure
	Yes
(No (
	If yes, where are copies of the plan maintained?
	Routine exposure:
	Emergency exposure:
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.
	Yes
(NO PLAN IS GENERAL FOR ALL LEAKS AND SPILLS
	If yes, where are copies of the plan maintained? HEALTH SAFETY OFFICE
	Has this plan been coordinated with state or local government response organization Circle the appropriate response.
	Yes
	No
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.
	Plant safety specialist
	Insurance carrier
	OSHA consultant
	Other (specify)

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

10.01	1 Where is your facility located? Circ	le all appropriate responses.
CBI		
		2
	Residential area	3
	Agricultural area	4
	Rural area	5
	Adjacent to a park or a recreational	area 6
	Within 1 mile of a navigable waterway	·
	Within 1 mile of a school, university	, hospital, or nursing home facility 8
	Within 1 mile of a non-navigable water	erway9
	Other (specify)	10

Longitude	, Northing	1 42 ° 09	
UTM coordinates Zone If you monitor meteorological condithe following information.	, Northing		
If you monitor meteorological condithe following information.		46 313 690 , Eas	3 8/3 Sting 2/
the following information.	tions in the vicinity		
Average annual precipitation	·····	42	inches/yea
Predominant wind direction	····· <u> </u>	SOUTH WEST	
		1-3	meters
For each on-site activity listed, i listed substance to the environment Y, N, and NA.)	ndicate (Y/N/NA) all . (Refer to the inst	routine releaseructions for a	ses of the a definition o
On-Site Activity	Enviro Air	onmental Releas Water	se Land
	NA	NA	NA
_	NA	NA	NA
		NA	NA
•	NA	MA	NA
		NA	NA
	NA	NA	NA
Transport	N	Na	NA
	Indicate the depth to groundwater be Depth to groundwater	Indicate the depth to groundwater below your facility. Depth to groundwater	Depth to groundwater

BI	process block or res	ream containing the listed substance as ider sidual treatment block flow diagram(s). Phoarately for each process type.	stocopy this question
_1	Process type	NO CONTROL TECHNOLOGIES IN PLACE	E AT THIS TIME
			Percent Efficiency
	Stream ID Code	Control Technology	Percent Efficiency

10.09 CBI [_]	substance in residual trea	terms of a S tment block ot include ra , equipment	Identify each emission point source containing the listed tream ID Code as identified in your process block or flow diagram(s), and provide a description of each point aw material and product storage vents, or fugitive emissio leaks). Photocopy this question and complete it separately
	Process type	<u>N</u>	OT APPLICABLE, EMISSIONS ARE FUGITIVE ONLY.
	Point Source ID Code		Description of Emission Point Source
· .			
			•

Mark

X

this

¹¹⁴

Point Source ID Code	Stack Height(m)		Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m)	Building Width(m) ²	Ve Ty
_	of attached	or adjacent					

[[]_] Mark (X) this box if you attach a continuation sheet.

0.12	If the listed substance is emitted in particulate form, indicate the particle size distribution for each Point Source ID Code identified in question 10.09. Photocopy this question and complete it separately for each emission point source.							
<u>CBI</u> [<u> </u>]	Point source ID code							
	Size Range (microns)	Mass Fraction (% ± % precision)						
	< 1							
	≥ 1 to < 10							
	≥ 10 to < 30							
	≥ 30 to < 50							
	≥ 50 to < 100							
	≥ 100 to < 500							
	≥ 500							
		Total = 100%						

[] Mark (X) this box if you attach a continuation sheet.

10.16 CBI	limuid	raw mater	ial, interme	and Product S Ediate, and p flow diagram	product s	missions - torage ves	- Complei sel conta	te the t ining th	ne mso	en 20112 (an	y provid ce as id	ling the i Lentified	nformation of in your proc	on each cess block
	Vessel Type	Floating	Composition of Stored	Throughput	Vessel	Filling	Vessel Inner Diameter (m)	Vessel Height (m)	Volume	Vessel	Design Flow Rate	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimate
	<u>NA</u>													
	Use the following codes to designate vessel type: F = Fixed roof CIF = Contact internal floating roof NCIF = Noncontact internal floating roof EFR = External floating roof P = Pressure vessel (indicate pressure rating) H = Horizontal U = Underground						MS MS LM LM LM UM VM	² Use the following codes to designate floating roof seals: MS1 = Mechanical shoe, primary MS2 = Shoe-mounted secondary MS2R = Rim-mounted, secondary LM1 = Liquid-mounted resilient filled seal, primary LM2 = Rim-mounted shield LMW = Weather shield VM1 = Vapor mounted resilient filled seal, primary VM2 = Rim-mounted secondary VM3 = Weather shield						
	40the	r than flo	oating roofs w rate the e	f the listed mission contr o designate	rol devic	e was des	igned to h	andle ((specify				is	
		Calculati Sampling	ons											

was stoppe	ed. If there w	ime when the rovere more than	elease occurred six releases,	and when the relations	lease ceased o ation sheet an
Release			Time (am/pm)	Date Stopped	Time (am/pm)
1					
3					
4	-				
5					
6					
	<u>NA</u>				
2					
					,
	Release 1 2 3 4 5 6 Specify t	was stopped. If there we list all releases. Release Sta 1 2 3 4 5 6 Specify the weather cond Release (km/hr) 1 NA 2 3 4 5 5	Date Started NA	was stopped. If there were more than six releases, list all releases. Date Time (am/pm)	was stopped. If there were more than six releases, attach a continual list all releases. Date Time Date Stopped

10.13	Equipment Leaks Complete types listed which are expo- according to the specified the component. Do this for residual treatment block flanot exposed to the listed si process, give an overall pe exposed to the listed substant	sed to the leading to the lead perces ow diagram(substance. In contage of	listed sub ent of the ss type ic s). Do no If this is time per	ostance and listed stance and listed stance and lincludes a batch vear than	nd which a substance in your per e equipment or internation to the pro-	are in sempassing process bont types mittently cess type	rvice through lock or that are operated is				
CBI	for each process type.										
[_]	Process type FLOR	Process type FLOATATION BLOCK									
	Percentage of time per year that the listed substance is exposed to this process type										
		Number	of Lister	i Substan	ce in Pro-	cess Stre	a.m.				
	.	Less	5-10%	11-25%	26-75%	76-99%	Greater than 99				
	Equipment Type	than 5%	3-10%	11-23%	20-13%	70-33%	Cliair 77				
	Pump seals ¹	NA	NA	NA	MA	NA	NA				
	Packed		- 24				NA				
	Mechanical Double mechanical ²	NA NA					NA				
			<u>`</u>				NA NA				
	Compressor seals	NA_					NA				
	Flanges	<u> </u>									
	Valves Gas ³	488					NA				
		NA	<u>}</u>								
	Liquid	NA					NA NA				
	Pressure relief devices (Gas or vapor only)	NA					70-1				
	Sample connections		,								
	Gas	<u>NA</u>					NA				
	Liquid	NA	<u> </u>				NA				
	Open-ended lines ⁵ (e.g., purge, vent)		٠								
	Gas	NA					~4				
	Liquid	NA					NA				

continued on next page

[_] Mark (X) this box if you attach a continuation sheet.

13	(continued)									
	² If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively									
	$\frac{1}{2}$ Conditions existing in the valve during normal operation									
	⁴ Report all pressure relie control devices	f devices in service	, including those	equipped with						
	⁵ Lines closed during norma operations	l operation that wou	ld be used during	maintenance						
14	Pressure Relief Devices wi pressure relief devices id devices in service are con enter "None" under column	entified in 10.13 to trolled. If a press	ure relief device	ressure reflet						
]	a.	b.	c.	d. ,						
	Number of Pressure Relief Devices	Percent Chemical in Vessel	Control Device	Estimated Control Efficiency ²						
			. 447-50-							
	Refer to the table in questing entitled "Number of Substance" (e.g., <5%, 5-1)	of Components in Serv	d the percent rang rice by Weight Perc	ge given under the cent of Listed						
	² The EPA assigns a control efficiency of 100 percent for equipment leaks controlled with rupture discs under normal operating conditions. The EPA assigns a control efficiency of 98 percent for emissions routed to a flare under normal operating conditions									

<u> </u>	type.			FLOA	TATION B	LOCK -
_]	Process type	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	NOT !	APPLICABL	E
	Equipment Type	Leak Detection Concentration (ppm or mg/m³) Measured at Inches from Source	Detection Device	Frequency of Leak Detection (per year)		(days after
	Pump seals Packed Mechanical Double mechanical Compressor seals Flanges Valves Gas Liquid Pressure relief devices (gas or vapor only) Sample connections Gas Liquid Open-ended lines Gas Liquid 'Use the following component POVA = Portable org FPM = Fixed point moder of the component of the comp	anic vapor analyzes	r	evice:		

Polyfibron Division

W. R. Grace & Co. 55 Hayden Avenue Lexington, Mass. 02173



Attn: CAIR Reporting Office Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street Washington, D.C. 20460

